Specification Sheet:



Revised January 2016

The nFD™ device is driven by a high-precision computer controlled system that allows the user to precisely place materials in a specified XYZ location. The size of the nFD™ was also designed with the approach that size matters and therefore this device has an intentionally narrow profile to allow multiple devices to be utilized on a single

hardware platform. The nFD™ was designed to print thermoplastics utilizing a flexible approach that allows the user to choose pen tip shapes and sizes. The interchangeable nozzles, nTips™, allow users to print parts more accurately than any other 3D printing system. With a wide operating temperature range, the nFD™ is capable of printing a variety of materials including but not limited to ABS, PLA, and ULTEM. The nFD™ also features two thermocouple slots, one for the temperature control loop and a second

for a safety limiter. A heater control system and heated bed are required.

Size:

H180x W25xD64.8mm (H7.09x W0.98x D2.55in)

Weight:

0.41 kg(0.9 lb)

Material Needed:

1.75mm Filament (+/-0.1mm)

Temperature Range:

Upto 400° C (Upto 752° F)

Parts Included:

nFD[™] Pump withdovetail K-type thermocouple(2) Nozzleheater Heat break Heating Element CeramicnTip

Features:

- Light weightand smallfactor
- Interchangeablenozzles
- Reduced Resolution
- Broad material compatibility

StandardceramicnTipsizechart

(Contact us for larger or custom sizes)

| nTipPart# | I.D. (μm) | O.D. (μm) |
|--------------|-----------|-----------|
| 900-4000-014 | 10 | 25 |
| 900-4000-015 | 15 | 25 |
| 900-4000-002 | 25 | 50 |
| 900-4000-003 | 50 | 75 |
| 900-4000-004 | 50 | 100 |
| 900-4000-005 | 75 | 125 |
| 900-4000-006 | 100 | 150 |
| 900-4000-007 | 125 | 175 |



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